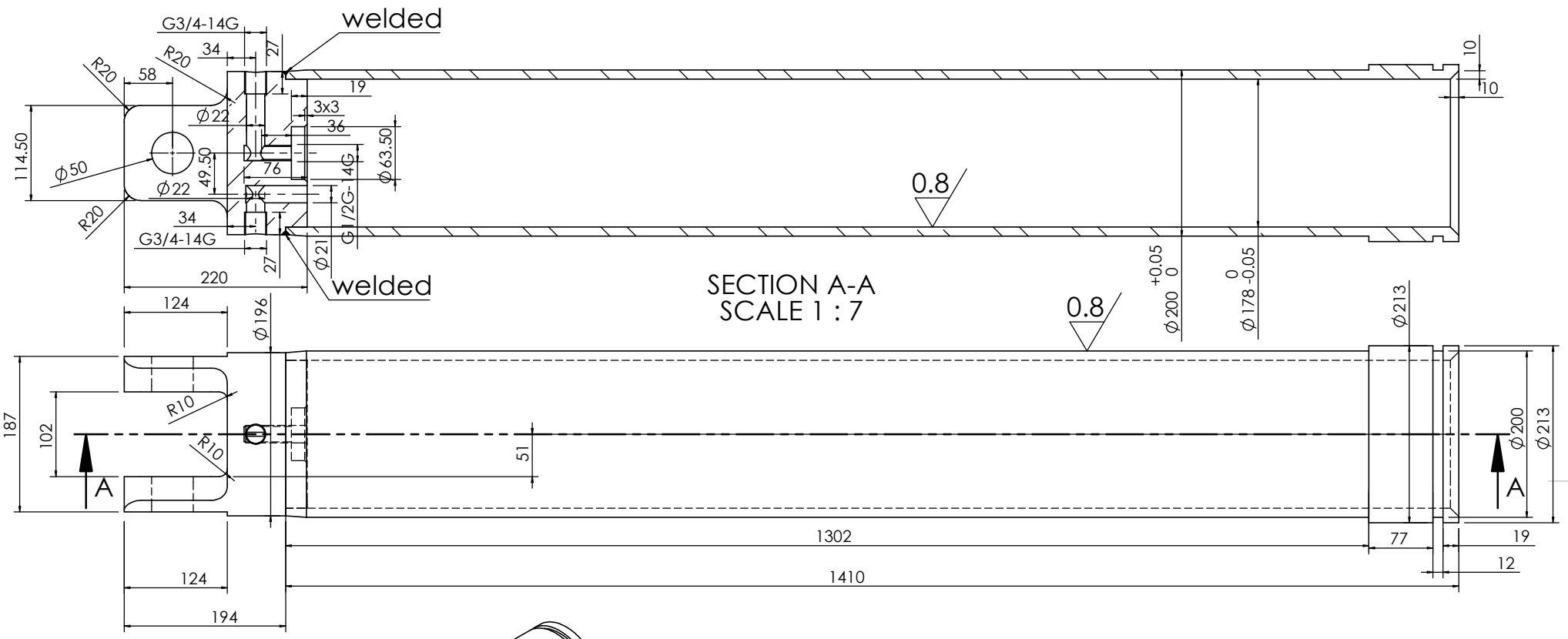
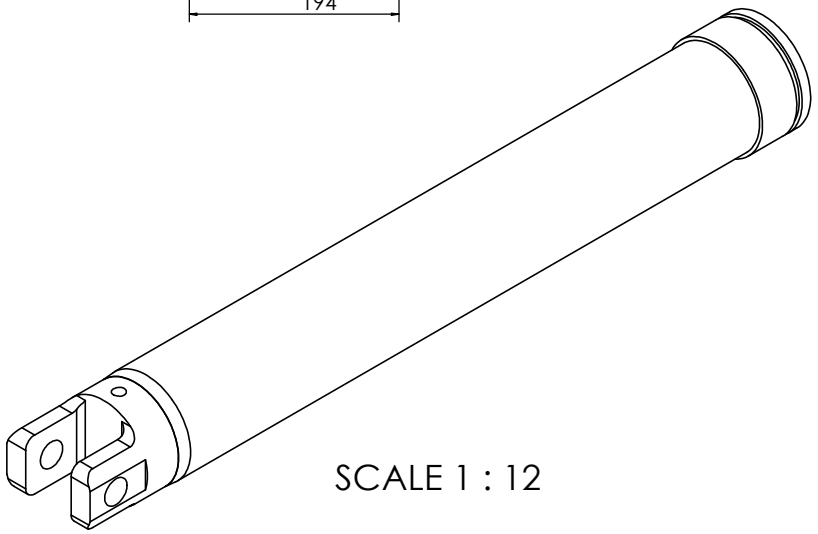
3.2 , (0.8)

surface roughness (max height)	R max (µm)	under 0.8	under 6.3	under 25	under 100	not machined surface	common variations of tolerance (Machining)	Ratings of nominal dimension	over 0.5 to 6	over 6 to 30	over 30 to120	over 120 to 315	over 315 to 1000	over 1000 to 4000
	symbol	▽▽▽	▽▽	▽	▽	~		Tolerance	±0.02	±0.05	±0.1	±0.15	±0.2	±0.3





SCALE 1 : 12

Flie Name:			
REFRENCE DRAWING NO:	2p78004-11-00		
	NAME	DATE	SIGNATURE
DRAWN	a.rahimisadegh	1401/02/26	
CHK'D			
APPV'D			
MFG			
Q.A			
REV			
WEIGHT:		HARDNESS:	
MATERIAL: **stainless steel 304**		DIMENTION: mm	

Machine:

PART NAME:

SUB ASSEMBLY NAME:

BAREZ INDUSTRIAL GROUP (BIG)

KERMAN TIRE & RUBBER COMPANY

SCALE 1:7	ISO-128	SHEET 1 OF 1	A4